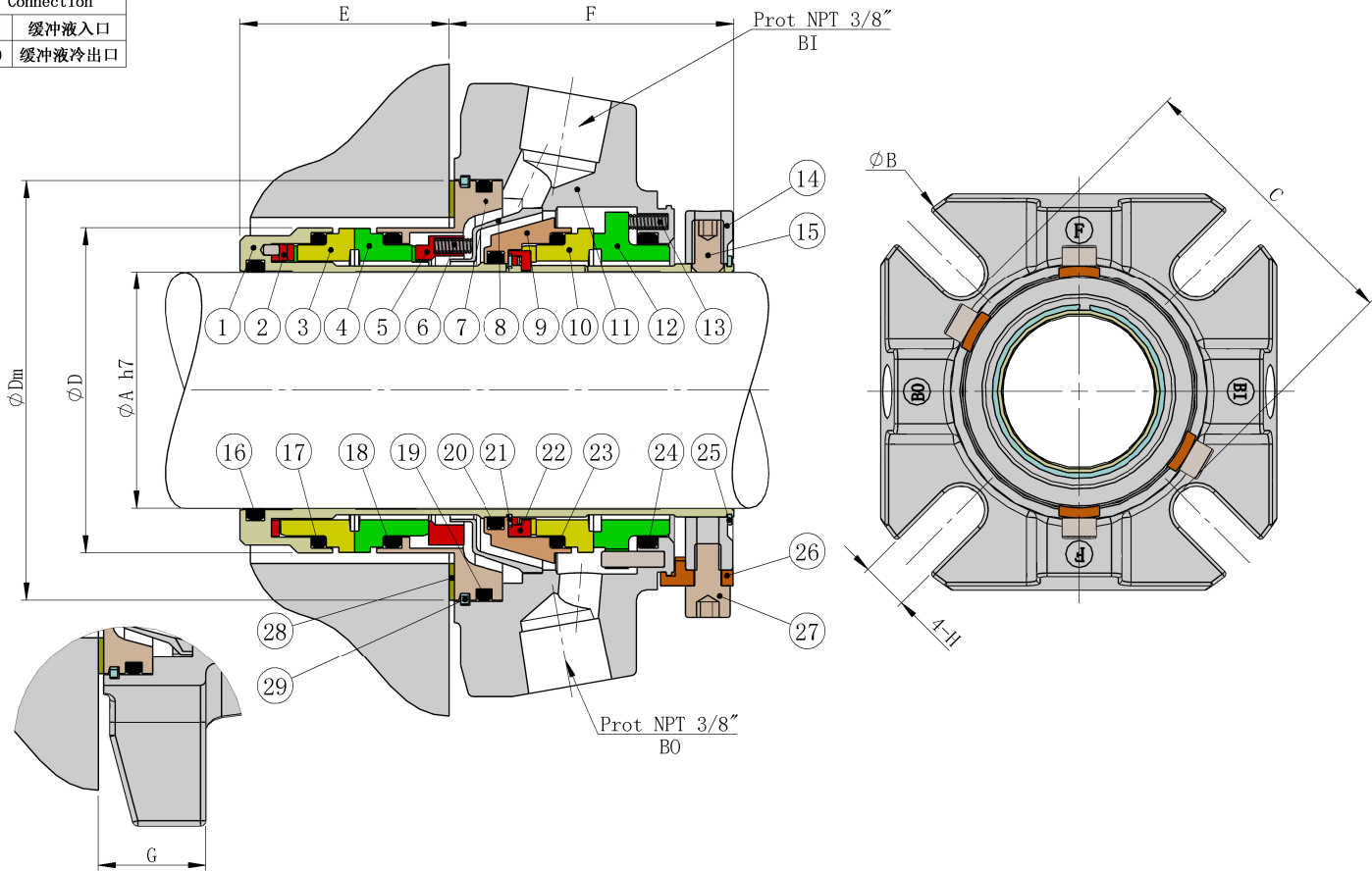


接口说明 Connection	
BI	缓冲液入口
BO	缓冲液冷出口



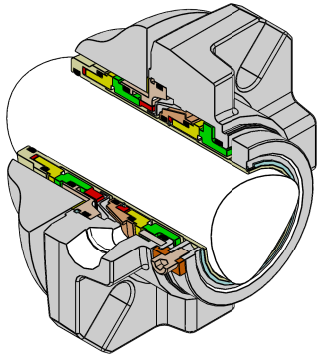
GDM（升级）-尺寸信息

A	B	C	D	Dm	E	F	G	H
24	105.0	60.0	41.0	56.0	38.9	54.2	20.2	14.0
25	105.0	60.0	42.0	56.0	38.9	54.2	20.2	14.0
28	105.0	66.5	45.5	58.0	38.9	54.2	20.2	14.0
30	105.0	66.5	47.0	60.0	38.9	54.2	20.2	14.0
32	105.0	66.5	49.0	63.0	38.9	54.2	20.2	14.0
33	105.0	66.5	50.0	63.0	38.9	54.2	20.2	14.0
35	120.0	68.5	52.0	65.0	38.9	54.2	20.2	14.0
38	135.0	80.0	55.0	74.5	40.1	54.2	20.2	14.0
40	135.0	80.0	57.0	75.5	40.1	54.2	20.2	14.0
43	135.0	80.0	60.0	75.5	40.1	54.2	20.2	14.0
45	139.0	84.5	62.0	82.0	40.1	54.2	20.2	14.0
48	139.0	84.5	65.0	82.0	40.1	54.2	20.2	14.0
50	150.0	87.5	68.0	85.0	40.1	54.2	20.2	17.5
53	150.0	97.0	72.0	93.0	40.1	54.2	20.2	17.5
55	150.0	97.0	72.0	93.0	40.1	54.2	20.2	17.5
58	164.5	102.4	77.9	100.0	40.1	54.2	20.2	17.5
60	164.5	102.4	77.9	100.0	40.1	54.2	20.2	17.5
63	171.0	108.0	81.0	108.0	40.1	54.2	20.2	17.5
65	171.0	108.0	84.2	108.0	40.1	54.2	20.2	17.5
70	180.0	112.0	87.5	110.0	40.1	54.2	20.2	17.5

GDM(升级) -尺寸信息

A	B	C	D	Dm	E	F	G	H
1.000	4.134	2.362	1.653	2.205	1.531	2.134	0.795	0.551
1.125	4.134	2.618	1.791	2.283	1.531	2.134	0.795	0.551
1.250	4.134	2.618	1.929	2.480	1.531	2.134	0.795	0.551
1.375	4.725	2.697	2.047	2.559	1.531	2.134	0.795	0.551
1.500	5.315	3.150	2.165	2.933	1.579	2.134	0.795	0.551
1.625	5.315	3.150	2.362	2.972	1.579	2.134	0.795	0.551
1.750	5.472	3.327	2.441	3.228	1.579	2.134	0.795	0.551
1.875	5.472	3.327	2.559	3.228	1.579	2.134	0.795	0.551
2.000	5.906	3.445	2.677	3.346	1.579	2.134	0.795	0.689
2.125	5.906	3.819	2.835	3.661	1.579	2.134	0.795	0.689
2.250	6.476	4.031	3.067	3.937	1.579	2.134	0.795	0.689
2.375	6.476	4.031	3.067	3.937	1.579	2.134	0.795	0.689
2.500	6.732	4.252	3.189	4.252	1.579	2.134	0.795	0.689
2.625	6.732	4.252	3.315	4.252	1.579	2.134	0.795	0.689
2.750	7.087	4.409	3.445	4.331	1.579	2.134	0.795	0.689

序号 No	零件名称 Description	材料 Material
1	轴套/Shaft Sleeve	316SS不锈钢/Stainless Steel
2	一级传动环/销钉/Internal Drive Ring/Pin	316SS不锈钢/Stainless Steel
3	一级动环/Internal Rotary Face	SSIC/TC
4	一级静环/Internal Stationary Face	Carbon/SSIC/TC
5	弹簧座/Spring Plate	316SS不锈钢/Stainless Steel
6	弹簧/Spring	Alloy 276
7	副压盖/Gland Insert	316SS不锈钢/Stainless Steel
8	导流环/Deflector	316SS不锈钢/Stainless Steel
9	泵效环/Pump Ring	316SS不锈钢/Stainless Steel
10	二级动环/External Stationary Face	Carbon/SSIC/TC
11	压盖/Gland	316SS不锈钢/Stainless Steel
12	二级静环/External Rotary Face	SSIC/TC
13	弹簧/Spring	Alloy 276
14	定位环/Clamp Ring	316SS不锈钢/Stainless Steel
15	驱动螺钉/Drive Screw	316SS不锈钢/Stainless Steel
16	O型圈/O-Ring	EPR/Viton/Aflas/Kalrez
17	O型圈/O-Ring	EPR/Viton/Aflas/Kalrez
18	O型圈/O-Ring	EPR/Viton/Aflas/Kalrez
19	O型圈/O-Ring	EPR/Viton/Aflas/Kalrez
20	O型圈/O-Ring	EPR/Viton/Aflas/Kalrez
21	卡簧/Circlip	316SS不锈钢/Stainless Steel
22	二级传动环/External Drive Ring	316SS不锈钢/Stainless Steel
23	O型圈/O-Ring	EPR/Viton/Aflas/Kalrez
24	O型圈/O-Ring	EPR/Viton/Aflas/Kalrez
25	卡簧/Circlip	316SS不锈钢/Stainless Steel
26	定位块/Setting Clip	铜/Brass
27	定位螺钉/Clip Screw	316SS不锈钢/Stainless Steel
28	垫片/Gasket	非石棉/AF1
29	卡簧/Circlip	316SS不锈钢/Stainless Steel



未注公差按照 General tolerance Per ISO 2768-m		名义尺寸 Nominal dimensions [mm]		0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000
		公差 Tolerances [mm]		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2
Format/图幅 B1 IN EN ISO 216		A3	第一视角 Projection Method 1	表面粗糙度表示方法符合 Method of indicating surface to		ISO 1302 (µm)		公差符合 Tolerances according to	ISO 2768-m
标记 NO.	描述 Description	日期 Date	姓名 Name	 昆山福步工业设备有限公司 FBU INDUSTRIAL EQUIPMENT (KUNSHAN) CO., LTD.					
△									
△									
△									
△									
			日期 Date	姓名 Name	规格型号/TYPE NO.				
设计 Design		2021/9/2	赵丹丹	GDM升级（≤70轴径）					
校核 Checked				机械密封					重量/Weight 4000.60 mm
审核 Approved									
出图 Drawing		比例 Scale	材料标记 Material Code	图号/Drawing NO.		版本: Rev.		A	
ISO 8015		1:1							