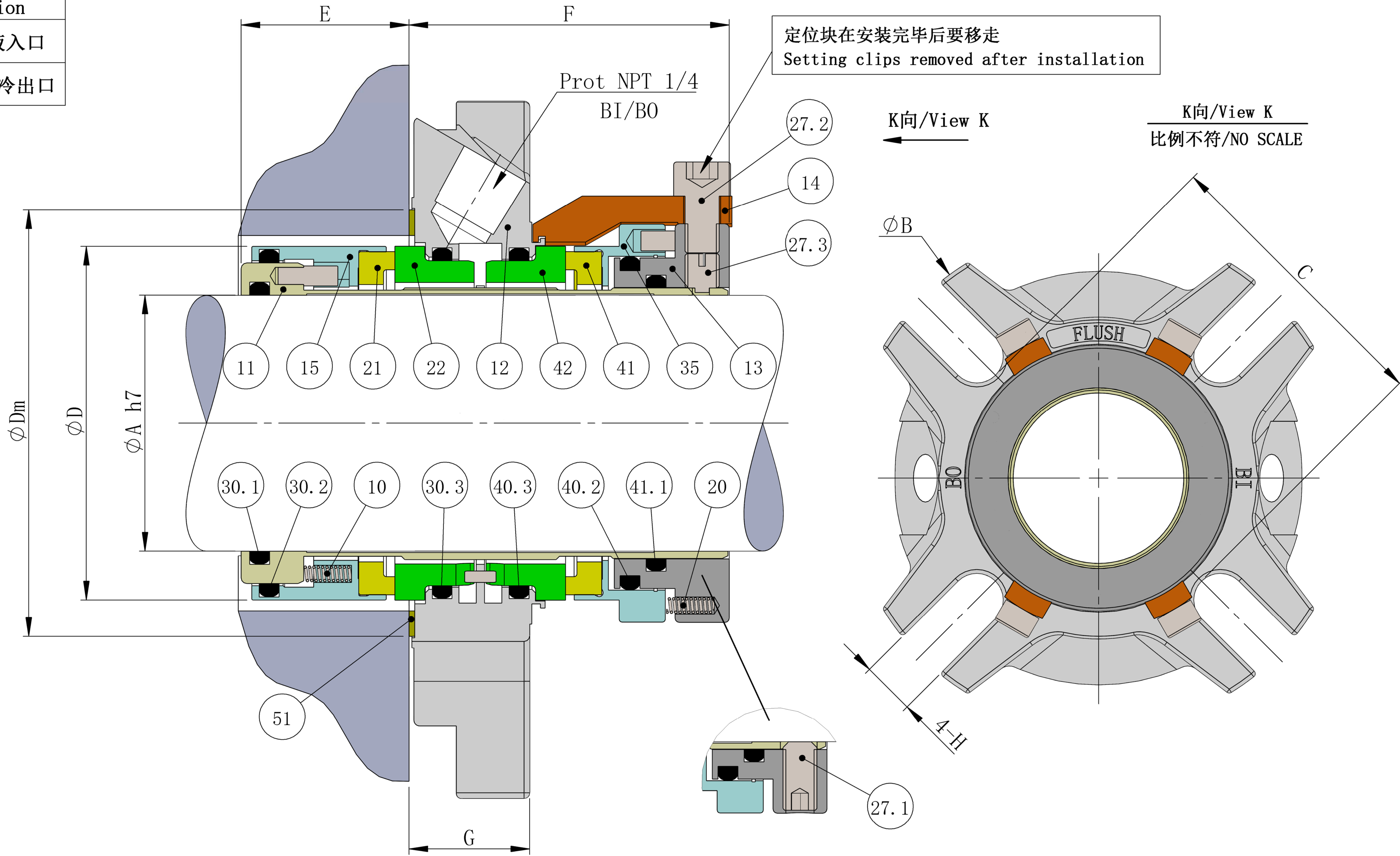


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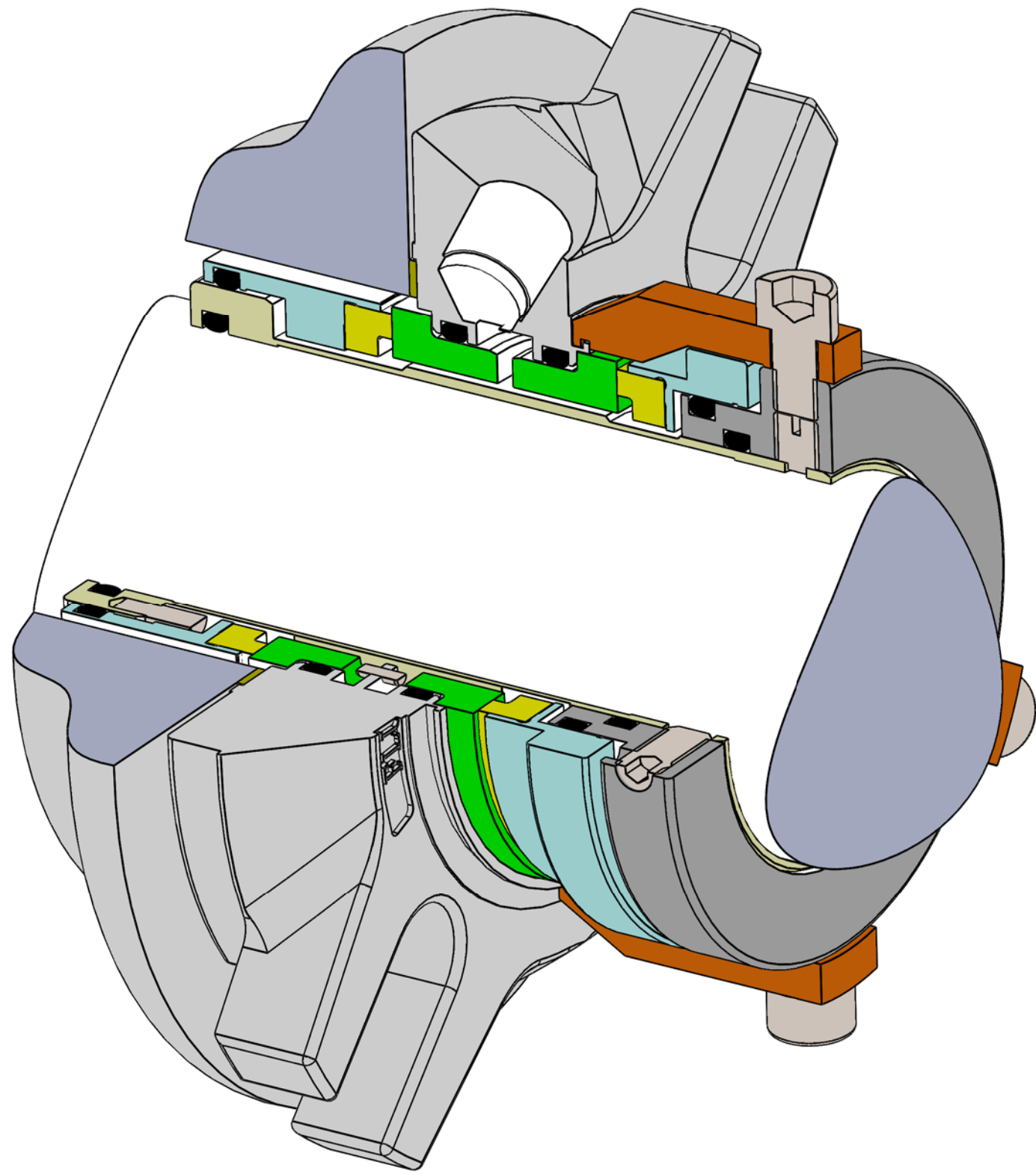
接口说明 Connection	
BI	缓冲液入口
B0	缓冲液冷出口



EDM(PLAN52)-尺寸信息 (mm)								
A	B	C	D	Dm	E	F	G	H
24	104.7	60.3	37.97	56	30.391	51.709	22.8	13.2
25	104.7	60.3	39.37	56	30.391	51.709	23.8	13.2
28	104.7	60.3	42.55	58	31.25	50.85	24.25	13.2
30	110	63.5	43.97	61.5	31.25	50.87	23.42	13.2
32	110	63.5	45.97	61.5	31.28	50.85	23.19	13.2
33	110	63.5	46.96	61.5	31.35	50.93	23.19	13.2
35	110	66.7	48.97	65	31.25	50.78	23.19	13.2
38	127	72	55.83	70	29.315	56.276	21.27	14.2
40	127	72	55.83	70	29.31	56.28	21.27	14.2
43	127	72	59	71	29.33	56.01	21.27	14
45	133	76.8	62.18	75	29.32	56.27	21.25	14
48	133	76.8	63.35	78	29.23	56.21	21.25	14
50	133	76.8	65.35	78	29.38	56.14	21.25	14
53	139	86	68.53	83	31.39	56.28	21.27	14
55	146.1	93.6	71.7	92	31.44	56.28	21.25	17.5
58	146.1	93.6	74.88	92	31.44	56.28	21.25	17.5
60	152	100	78.05	97	31.34	56.52	21.27	17.5
63	178	109.5	84.13	108	29.2	64.07	24.2	17.5
65	178	109.5	87.3	108	30.05	63.21	23.7	17.5
70	178	109.5	90.48	108	30.66	63.26	23.7	17.5
75	192	125.5	96.83	125	30.56	63.11	23.7	17.5
80	192	125.5	100	125	29.2	64.06	24.2	17.5
85	203	135	106.35	130	29.81	64.11	24.2	21
90	216	145	112.7	139	33.87	60.05	20.94	20
95	216	150	115.87	146	29.75	63.26	24.15	20
100	228	168	122.22	162	30.67	63.25	24.15	22

A	B	C	D	Dm	E	F	G	H
1.000	4.122	2.374	1.550	2.205	1.261	1.970	0.937	0.520
1.125	4.122	2.374	1.675	2.283	1.230	2.002	0.913	0.520
1.250	4.331	2.461	1.810	2.421	1.229	2.002	0.913	0.520
1.375	4.331	2.626	1.928	2.559	1.230	1.999	0.913	0.520
1.500	5.000	2.835	2.198	2.756	1.155	2.205	0.837	0.559
1.625	5.000	2.835	2.323	2.795	1.155	2.205	0.837	0.551
1.750	5.236	3.024	2.448	2.953	1.154	2.215	0.837	0.551
1.875	5.236	3.024	2.573	3.071	1.157	2.207	0.797	0.551
2.000	5.472	3.386	2.698	3.268	1.238	2.216	0.837	0.551
2.125	5.752	3.685	2.823	3.622	1.238	2.216	0.837	0.689
2.250	5.752	3.685	2.948	3.622	1.228	2.216	0.837	0.689
2.375	5.984	3.937	3.073	3.819	1.234	2.225	0.837	0.689
2.500	7.008	4.311	3.312	4.252	1.150	2.522	0.953	0.689
2.625	7.008	4.311	3.437	4.252	1.183	2.489	0.933	0.689
2.750	7.008	4.311	3.562	4.252	1.207	2.491	0.933	0.689
2.875	7.559	4.941	3.687	4.921	1.177	2.512	0.941	0.689
3.000	7.559	4.941	3.812	4.921	1.203	2.485	0.933	0.689
3.125	7.559	4.941	3.937	4.921	1.150	2.538	0.953	0.689
3.250	7.992	5.315	4.062	5.118	1.164	2.524	0.953	0.827
3.375	7.992	5.315	4.187	5.118	1.174	2.524	0.953	0.827
3.500	7.992	5.315	4.312	5.118	1.164	2.524	0.953	0.827
3.625	8.504	5.709	4.437	5.472	1.333	2.364	0.824	0.787
3.750	8.504	5.906	4.562	5.748	1.171	2.491	0.951	0.787
3.875	8.504	5.906	4.687	5.787	1.198	2.490	0.951	0.787
4.000	8.976	6.614	4.812	6.378	1.197	2.490	0.951	0.827

序号 No	零件名称 Description	材料 Material
11	轴套/Shaft Sleeve	316SS不锈钢/Stainless Steel
15	一级动环座/Internal Rotary Seat	316SS不锈钢/Stainless Steel
21	一级动环/Internal Rotary Face	Carbon/SSIC/TC
22	一级静环/Internal Stationary Face	SSIC/TC
12	压盖/Gland	316SS不锈钢/Stainless Steel
42	二级静环/External Stationary Face	SSIC/TC
41	二级动环/External Rotary Face	Carbon/SSIC/TC
35	二级动环座/External Rotary Seat	316SS不锈钢/Stainless Steel
13	定位环/Clamp Ring	316SS不锈钢/Stainless Steel
30.1	O型圈/O-Ring	EPR/Viton/Aflas/Kalrez
30.2	O型圈/O-Ring	EPR/Viton/Aflas/Kalrez
10	弹簧/Spring	Alloy 276
30.3	O型圈/O-Ring	EPR/Viton/Aflas/Kalrez
40.3	O型圈/O-Ring	EPR/Viton/Aflas/Kalrez
40.2	O型圈/O-Ring	EPR/Viton/Aflas/Kalrez
41.1	O型圈/O-Ring	EPR/Viton/Aflas/Kalrez
20	弹簧/Spring	Alloy 276
27.3	限位螺钉/Anti-tamper Screws	316SS不锈钢/Stainless Steel
14	定位块/Setting Clip	铜/Brass
27.2	定位螺钉/Clip Screw	316SS不锈钢/Stainless Steel
27.1	驱动螺钉/Drive Screw	316SS不锈钢/Stainless Steel
51	垫片/Gasket	非石棉/AF1



未注公差按照 General tolerance Per ISO 2768-m		名义尺寸 Nominal dimensions [mm]		O.5-6		>6-30		>30-120		>120-400		>400-1000		>1000-2000	
		公差 Tolerances [mm]		±0.1		±0.2		±0.3		±0.5		±0.8		±1.2	
Format/图幅 DIN EN ISO 216		A3		第一视角 Projection Method 1				表面粗糙度表示方法符合 Method of indicating surface to		ISO1302 (μm)		公差符合 Tolerances according to		ISO 2768-m	
标记 NO.	数量 QTY	描述 Description	日期 Date	姓名 Name	 昆山福步工业设备有限公司 FBU INDUSTRIAL EQUIPMENT (KUNSHAN) CO., LTD.										
					规格型号/TYPE NO. EDM 机械密封 质量/Weight 5971.67 g										
															
															
															
		设计 Design	日期 Date	姓名 Name	图号/Drawing NO.										
		2021/9/7	赵丹丹												
		审核 Checked													
		审核 Approved			公差带 Tolerance ISO 8015										
		比例 Scale 1:1	材料标记 Material Code												
					版本: Rev. A										